



HOSHIZAKI

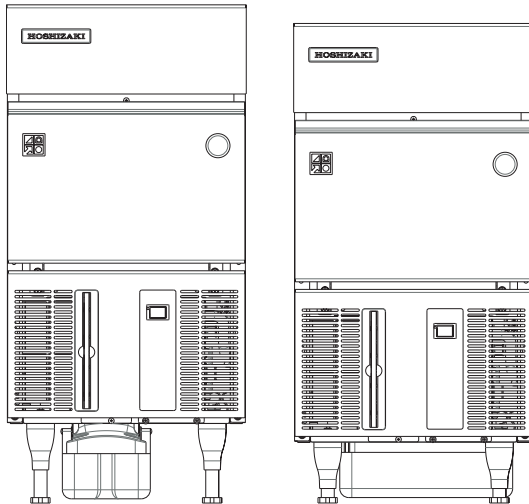
Sauermann® Si-83 Pack 1

**External drain pump.
Freedom & flexibility.**

COMPATIBLE WITH SELF CONTAINED ICE MACHINE MODELS:

- ☒ IM-21 ALL VERSIONS ☒ IM-30 ALL VERSIONS ☒ IM-45 ALL VERSIONS
- ☒ IM-65 ALL VERSIONS

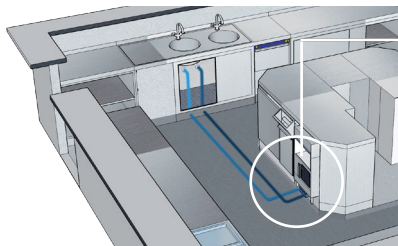
The pump is not designed to pump water from the cooling system of water cooled IM ice machines'



THE DRAIN PUMP KIT

- Qty.1x SI-83 Pump
- Qty.1x Integrated barb end check valve
- Qty.1x Mounting Bracket A
- Qty.2x Mounting Bracket B
- Qty.4x Machine Screw M4x20
- Qty.2x Self Tapping Screw M4x10
- Qty.1x Installation Guide
- Qty.1x Braided hose, length of 3m

700 l/h max flow rate



- **Maximum pump distance:** 1.0m vertically / 10m horizontally
- **Typical installation:** condition 0.5m vertically / 5m horizontally
- **Capacity:** 200ltr./hour or 3.3ltr./m at max distance

SERIES: EXTERNAL DRAIN PUMP
ITEM NO: S-32904

FEATURES AND BENEFITS

- Pump integrated with machine controls and power supply.
- Additional sockets are not required.
- Fail safe control.
- Simple installation.
- Designed to be mounted underneath the machine. (legs required for IM-21).
- Float design resistant to fouling.
- Stainless steel motor shaft.
- Maximum pump distance 1m vertically / 10m horizontally.

COMMERCIAL WARRANTY AGAINST MANUFACTURING DEFECTS

PARTS	2 YEARS	LABOUR	2 YEARS
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EXTERIOR FINISH

Stainless Steel
Galvanized Steel (Rear)

OPERATING CONDITIONS LIMITATIONS: 7% non continuous

MODEL	Max flow rate (ltr. per hr.)	Tank capacity (ltr.)	Max discharge head (m)	Max pressure (flow rate 0) (m)	Electric Connection	Electrical circuit breaker protection (A)	Electrical consumption 24h power factor (W)	Max condensate temperature	Max condensate acidity
Si-83 Pack 1	700	2	5.4 (65 l/h)	5.7	230 V~ 50 Hz	1.4	115	55°C, 80°C short peaks 10 minutes	pH > 2.5 (Gas condensing boilers)

TECHNICAL CERTIFICATIONS



For more information visit our website at
www.hoshizaki-europe.com
Hoshizaki Europe B.V. retains the right to change products and their specifications without prior notice.

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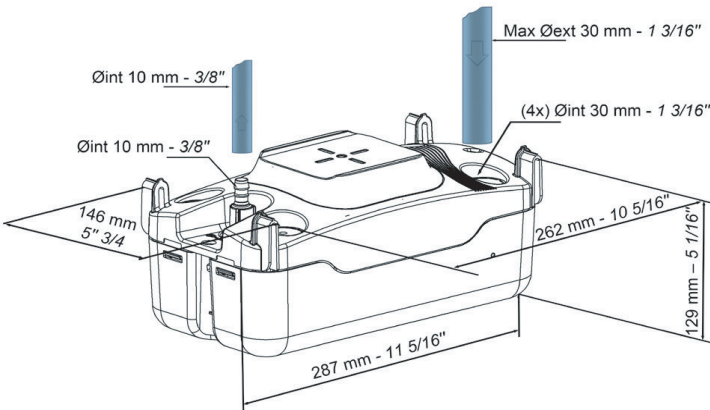
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Sauermann® Si-83 Pack 1

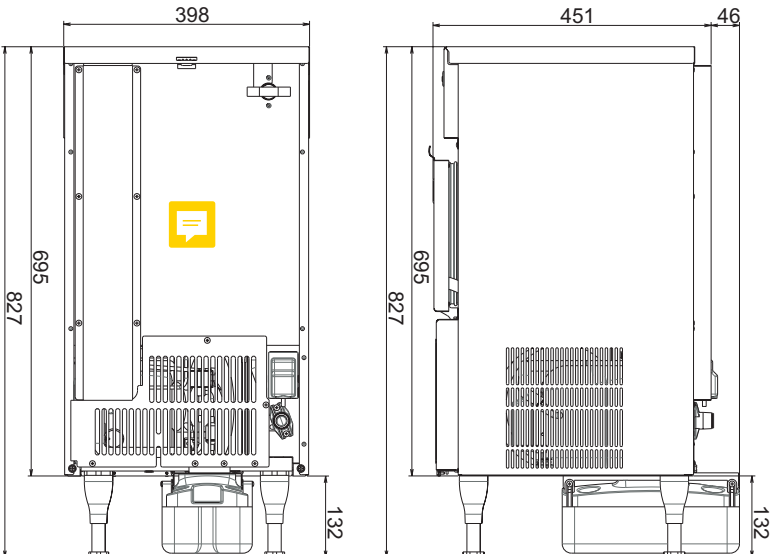
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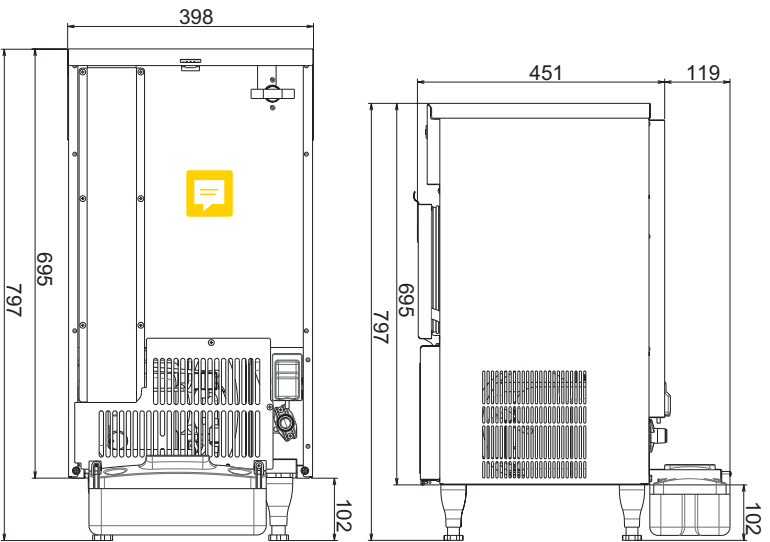
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PUMP POSITION
UNDERNEATH



PUMP POSITION
AT REAR



SHIPPING SPECIFICATIONS

MODEL	Net Equipment Dimensions		Crated dimensions		
	W x D x H (mm)	Net Weight (kg)	W x D x H (mm)	Gross Weight (kg)	Volume (m³)
Si-83 Pack 1	287 x 146 x 129	???	295 x 350 x 230	2.9	0.024

IMPORTANT NOTICE: Installations need to be completed by a competent individual.



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